Dwg. KG4-1.4-00

## Fire Forever

Model 4 A and B Version 1.4 for 230mm bricks 26 Sept 2016

C Pemberton-Pigott

## Materials:

3.0 mm Mild Steel Sheet High density, high temperature firebricks Brick size 230 x 115 x 65

## Instructions:

Inside bends are sharp

Chimney connector is for a 108mm chimney

End plates are placed ON the ends, not inside the ends

The leg height is to suit local customer preferences

The bricks are placed in loose for service by the customer

Door hinges: 2x12mm bullet hinges welded on the right side

Door latches are left to local preference.

Both doors must seal all round - air tight if possible.

There is a high temperature rope seal placed on top of the bricks forming the fuel hopper so no air can enter or exit the hopper.